

Safety Data Sheet

Issue Date: 23-Apr-2015

Revision Date: 05-May-2015

Version 1

1. IDENTIFICATION

Product Identifier

Product Name CXE-200 Part B

Other means of identification

SDS # RRI-001

UN/ID No UN2735

Recommended use of the chemical and restrictions on use

Recommended Use Resin adhesive.

Details of the supplier of the safety data sheet

Supplier Address

Corvixx Polymers Corporation
980 Pauly Drive
Elk Grove Village, IL 60007

Emergency Telephone Number

Company Phone Number 1-855-827-8500
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Colorless liquid

Physical State Liquid

Odor Ammoniacal

Classification

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Specific target organ toxicity (repeated exposure)	Category 2

Signal Word

Danger

Hazard Statements

Causes severe skin burns and eye damage
May cause an allergic skin reaction
May cause damage to organs through prolonged or repeated exposure



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a poison center or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

25% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Benzyl alcohol	100-51-6	>35
4,4'-Methylenebis(cyclohexylamine)	1761-71-3	<35

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician immediately.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician.
Ingestion	Do not induce vomiting unless directed by medical personnel. If vomiting occurs, lean patient forward to maintain an open airway & prevent aspiration. Get immediate medical attention.

Most important symptoms and effects

Symptoms	Causes severe skin burns and eye damage. May cause an allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Alcohol-resistant foam, Carbon dioxide (CO₂), Dry chemical, Dry sand and Limestone powder.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Combustion may release noxious or toxic vapors. May generate carbon monoxide gas, toxic nitrogen oxide gases and or ammonia gas. Carbon dioxide (CO₂). Aldehydes. Hydrogen fragments.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Do not allow run-off from fire-fighting to enter drains or water courses. Downwind personnel must be evacuated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Use personal protective equipment as required.
Environmental Precautions	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Clean-Up	Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash face, hands, and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid breathing vapors. Use personal protection recommended in Section 8.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Store away from incompatible materials. Protect from freezing. If freezing occurs, product should be warmed to 100-140°F (38-60°C) for one hour and stirred until clear.
Incompatible Materials	Acids. Reactive metals. Organic acids. Mineral acids. Sodium hypochlorite. Will corrode copper, zinc, aluminum, and their alloys. Galvanized metal.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines The following information is given as general guidance

Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Face shield and chemical anti-splash safety goggles.

Skin and Body Protection Chemical resistant, impermeable gloves. Use protective clothing chemically resistant to this material.

Respiratory Protection Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling. Consider the need to discard contaminated leather shoes and gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Ammoniacal
Appearance	Colorless liquid	Odor Threshold	Not determined
Color	Colorless		
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	Alkaline		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	207 °C / 405 °F		
Flash Point	112 °C / 234 °F		
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Liquid-not applicable		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	<10.34 mmHg @ 70°F (21DEGC)		
Vapor Density	Not determined		
Specific Gravity	1.03	(Water = 1)	
Water Solubility	<0.1 g/L		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
Density	64.301 lb/ft3 (1.03 g/cm3) @ 70°F (21°C)		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to Avoid

See Sec. 7 Handling & Storage.

Incompatible Materials

Acids. Reactive metals. Organic acids. Mineral acids. Sodium hypochlorite. Will corrode copper, zinc, aluminum, and their alloys. Galvanized metal.

Hazardous Decomposition Products

Combustion may release noxious or toxic vapors. Carbon monoxide. Nitrogen oxides (NOx). Ammonia. Aldehydes. Hydrogen fragments.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Causes severe eye damage.
Skin Contact	Causes severe skin burns.
Inhalation	Avoid breathing vapors or mists.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Benzyl alcohol 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	= 1000 mg/kg (Rat)	-	-

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause an allergic skin reaction.
Carcinogenicity	Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
STOT - repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity

25% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzyl alcohol 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
4,4'- Methylenebis(cyclohexylami ne) 1761-71-3		46 - 100: 96 h Leuciscus idus mg/L LC50 static		

Persistence/Degradability

Not determined.

Bioaccumulation

The product has low potential for bioaccumulation.

Mobility

Chemical Name	Partition Coefficient
Benzyl alcohol 100-51-6	1.1
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	2.03

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No UN2735
Proper Shipping Name Amines, liquid, corrosive, n.o.s. (4,4'-Methylenebis(cyclohexylamine))
Hazard Class 8
Packing Group III

IATA

UN/ID No UN2735
Proper Shipping Name Amines, liquid, corrosive, n.o.s. (4,4'-Methylenebis(cyclohexylamine))
Hazard Class 8
Packing Group III

IMDG

UN/ID No UN2735
Proper Shipping Name Amines, liquid, corrosive, n.o.s. (4,4'-Methylenebis(cyclohexylamine))
Hazard Class 8
Packing Group III
Marine Pollutant Manufacturer lists this product as "Not a marine pollutant"

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Benzyl alcohol	Present	X		Present		Present	X	Present	X	X
4,4'-Methylenebis(cyclohexylamine)	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 311/312 Hazard Categories

Acute Health Hazard Yes
Chronic Health Hazard No
Fire Hazard No
Sudden Release of Pressure Hazard No
Reactive Hazard No

SARA 313

Not determined

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Benzyl alcohol 100-51-6		X	X

16. OTHER INFORMATION**NFPA****Health Hazards**

Not determined

Flammability

Not determined

Instability

Not determined

Special Hazards

Not determined

HMIS**Health Hazards**

3

Flammability

1

Physical Hazards

0

Personal Protection

Not determined

Issue Date:

23-Apr-2015

Revision Date:

05-May-2015

Revision Note:

New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet