

Safety Data Sheet

Issue Date: 01-Aug-2013

Revision Date: 05-Jun-2015

Version 1

1. IDENTIFICATION

Product Identifier

Product Name CXE-203 FC, Part B

Other means of identification

SDS # RRI-009

UN/ID No UN2735

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Flooring/Coating Systems.

Details of the supplier of the safety data sheet

Supplier Address

Corvixx Polymers Corporation
980 Pauly Drive
Elk Grove Village, IL 60007

Emergency Telephone Number

Company Phone Number 1-855-827-8500

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Physical State Liquid

Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Germ cell mutagenicity	Category 1B
Reproductive toxicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 2

Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

Signal Word

Danger

Hazard Statements

Harmful if swallowed
Harmful if inhaled
Causes severe skin burns and eye damage
May cause genetic defects
May damage fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure



Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response

Immediately call a poison center or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a poison center or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a poison center or doctor/physician
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 Do not induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Very toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Proprietary Curing Agent	Proprietary	<40
Proprietary Amine	Proprietary	<30
Proprietary Curing Agent	Proprietary	<20
Proprietary Alcohol	Proprietary	<17
Proprietary Alcohol	Proprietary	<5
Proprietary Curing Agent	Proprietary	<4
Proprietary Hardener	Proprietary	<4
Proprietary Amines	Proprietary	<2
Proprietary Solvent	Proprietary	<2
Proprietary Solvent	Proprietary	<1

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a poison center or doctor/physician. Wash contaminated clothing before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
Ingestion	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting.

Most important symptoms and effects

Symptoms	Causes severe skin burns and eye damage. May be harmful in contact with skin. Harmful if inhaled. Harmful if swallowed. May cause damage to organs through prolonged or repeated exposure.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Alcohol resistant foam. Carbon dioxide (CO₂). Dry chemical. Dry sand. Powdered limestone.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Nitric acid. Ammonia. Nitrogen oxides (NO_x). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Flammable hydrocarbon fragments.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Use personal protective equipment as required. Isolate hazard area. Keep unnecessary and unprotected personnel from entering.
Environmental Precautions	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
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Methods for Clean-Up

Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on Safe Handling**

Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands, and any exposed skin thoroughly after handling.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked up. Store away from incompatible materials.

Incompatible Materials

Reactive metals (e.g. sodium, calcium zinc, etc.). Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Proprietary Amine	Ceiling: 0.1 mg/m ³	Ceiling: 0.1 mg/m ³	Ceiling: 0.1 mg/m ³

Appropriate engineering controls**Engineering Controls**

Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Full face shield with goggles underneath.

Skin and Body Protection

Butyl-rubber. Nitrile rubber. Neoprene gloves. Impervious gloves. PVC disposable gloves. The breakthrough time of the selected glove must be greater than the intended use period. Slicker suit. Impervious clothing. Full rubber suit (rain gear). Rubber or plastic boots.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties****Physical State
Appearance**

Liquid
Not determined

Odor

Not determined

Color	Not determined	Odor Threshold	Not determined
Property	Values	Remarks • Method	
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	230 °C / 446 °F		
Flash Point	> 93.3 °C / 200 °F		
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Liquid- Not Applicable		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	Not determined		
Vapor Density	Not determined		
Specific Gravity	Not determined		
Water Solubility	Negligible		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Reactive metals (e.g. sodium, calcium zinc, etc.). Materials reactive with hydroxyl compounds. CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Nitrous acid and other nitrosating agents. Organic acids (i.e. acetic acid, citric acid, etc.). Mineral acids. Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

Hazardous Decomposition Products

Nitric acid. Ammonia. Nitrogen oxides (NO_x). Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Flammable hydrocarbon fragments (e.g., acetylene). Nitrosamine.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Causes severe eye damage.
Skin Contact	Causes severe skin burns. May be harmful in contact with skin.
Inhalation	Harmful if inhaled.

Ingestion

Harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary Curing Agent	= 2990 mg/kg (Rat)	= 2318 mg/kg (Rabbit)	-
Proprietary Amine	= 660 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 700 ppm (Rat) 1 h
Proprietary Curing Agent	= 910 mg/kg (Rat)	-	-
Proprietary Alcohol	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
Proprietary Alcohol	= 1600 mg/kg (Rat)	-	-
Proprietary Curing Agent	= 580 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	-
Proprietary Hardener	= 580 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	-
Proprietary Amines	> 2000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-
Proprietary Solvent	> 5000 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	-
Proprietary Hardener	= 1000 mg/kg (Rat)	= 1280 mg/kg (Rat)	-
Proprietary Solvent	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
Proprietary Surfactant	= 1310 mg/kg (Rat)	-	-

Information on physical, chemical and toxicological effects**Symptoms**

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Germ cell mutagenicity**

May cause genetic defects.

Carcinogenicity

Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity

May damage fertility or the unborn child.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Very toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary Curing Agent	11.2: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	4.71 - 5.62: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 6.9: 96 h <i>Cyprinus carpio</i> mg/L LC50 static		3.9: 48 h <i>Daphnia magna</i> mg/L EC50 3.4 - 4.5: 48 h <i>Daphnia magna</i> mg/L EC50 Static
Proprietary Curing Agent	29.5: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	172: 48 h <i>Leuciscus idus</i> mg/L LC50 static		31.5: 24 h <i>Daphnia magna</i> mg/L EC50
Proprietary Alcohol	35: 3 h <i>Anabaena variabilis</i> mg/L EC50	460: 96 h <i>Pimephales promelas</i> mg/L LC50 static 10: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
Proprietary Alcohol		3400: 48 h <i>Chaetodonoides</i> mg/L LC50		
Proprietary Curing Agent	0.36 - 0.48: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 static 0.16 - 0.72: 72 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 static 1.3: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	0.1351: 96 h <i>Lepomis macrochirus</i> mg/L LC50 flow-through 0.135: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through		0.14: 48 h <i>Daphnia magna</i> mg/L EC50
Proprietary Hardener	0.41: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 1.3: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	0.135: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through		0.14: 48 h <i>Daphnia magna</i> mg/L EC50 0.17 - 0.21: 48 h <i>Daphnia magna</i> mg/L EC50 Static 0.0874 - 0.124: 48 h <i>Daphnia magna</i> mg/L EC50 semi-static
Proprietary Amines	0.0008: 96 h <i>Desmodesmus subspicatus</i> mg/L EC50	0.16: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 semi-static 0.24: 96 h <i>Brachydanio rerio</i> mg/L LC50 static		0.045: 48 h <i>Daphnia magna</i> mg/L EC50
Proprietary Solvent		2200: 96 h <i>Pimephales promelas</i> mg/L LC50		2.6: 96 h <i>Chaetogammarus marinus</i> mg/L LC50
Proprietary Solvent		9.22: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50		6.14: 48 h <i>Daphnia magna</i> mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Proprietary Curing Agent	2.44
Proprietary Curing Agent	0.77
Proprietary Alcohol	1.1
Proprietary Hardener	3.28

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No	UN2735
Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)
Hazard Class	8
Packing Group	II

IATA

UN/ID No	UN2735
Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)
Hazard Class	8
Packing Group	II

IMDG

UN/ID No	UN2735
Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (Benzene-1,3 dimethaneamine (MXDA), Trimethylhexane-1, 6-diamine)
Hazard Class	8
Packing Group	II

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Amine	Present	X		Present		Present	X	Present	X	X
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Curing Agent	Present	X		Present		Present	X	Present	X	X
Proprietary Hardener	Present	X		Present		Present	X	Present	X	X
Proprietary Amines	Present	X		Present		Present	X	Present	X	X
Proprietary Solvent	Present	X		Present		Present	X	Present	X	X
Proprietary Solvent	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Proprietary Curing Agent -		<4	1.0
Proprietary Hardener -		<4	1.0

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Proprietary Amine	X	X	X
Proprietary Curing Agent	X		
Proprietary Alcohol		X	X
Proprietary Alcohol		X	X
Proprietary Hardener		X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	Not determined	Not determined	Not determined	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	3	1	0	Not determined

Issue Date: 01-Aug-2013
Revision Date: 05-Jun-2015
Revision Note: New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet